

A novel risk assessment process: Application to an autonomous inland waterways ship

Proc IMechE Part O:
J Risk and Reliability
1–23

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DOI: 10.1177/1748006X211051829

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Abstract

Effectively addressing safety, security and cyber-security challenges is quintessential for progressing the development of next generation maritime autonomous shipping. This study aims at developing a novel hybrid, semi-structured process for the hazardous scenarios identification and ranking. This method integrates the operational and functional hazard identification approaches, whilst considering the safety, security and cybersecurity hazards. This method is applied to comprehensively assess the safety of an autonomous inland waterways ship at a preliminary design phase. The hazardous scenarios are identified and ranked by a number of experts participating in a series of sessions. The identified hazards risk is estimated considering the frequency and severity indices, whereas their uncertainty is estimated by employing the standard deviations in these two indices among the experts ranking results. Epistemic uncertainty is also considered during ranking. Risk control measures are proposed to de-risk the critical hazards. The results reveal that the most critical hazards from the safety, security and cybersecurity perspectives pertain to the situation awareness, remote control and propulsion functions. Based on the derived results, design enhancements along with high-level testing scenarios for the investigated autonomous ship are also proposed.

Keywords

Autonomous Inland Waterways ship, risk assessment, hybrid operational-functional process, safety, security and cyber-security, testing scenarios

Date received: 22 December 2020; accepted: 17 September 2021

Introduction

Paving the way towards the realisation of the Maritime Autonomous Surface Ships (MASS) requires innovative and bold initiatives. Such a collaborative initiative is the AUTOSHIP¹ project, which aims at converting two conventional ships (a Short Sea Shipping cargo ship and an Inland Waterways (IWW) barge) to autonomous ships and demonstrate the remotely controlled and autonomous ship operations at full scale conditions.

An important objective for the development and acceptance of MASS operations is to ensure their safety, cybersecurity and security. The safety challenges are attributed to the increased system complexity, as well as the involved interactions between the autonomous ships systems, subsystems and its environment.² Furthermore, cybersecurity needs to be addressed, as a

successful cyber-attack could exploit vulnerabilities in the communication links and directly affect the integrity/availability of the data and control systems, leading to accidents.^{2–5} A number of incidences with

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unauthorised people gaining remote access to the control systems of conventional ships was recently reported in Wingrove.⁶ Terrorists or pirates could potentially hijack an autonomous ship, taking over its control and subsequently attempt to collide with passenger/cruise ships and ports or demanding significant ransom.

Furthermore, except for a number of hazards related to the functional failures, external factors such as failures in another ship⁷ or an emerging submarine⁸ may also lead to incidents/accidents. Therefore, it is necessary to consider both the environmental context and the internal factors during the autonomous operations. In addition, hazards must be identified as early as possible in the design phase, so that appropriate design decisions are made. Nevertheless, the effectiveness of the hazard identification process is also an important requirement, as the involved partners (designers, owners, shipyards and classification societies) have limited resources. Therefore, it would be beneficial to standardise and automate/semi-automate the safety assessment process.² The lack of statistical data for the autonomous and unmanned ships also impedes the quantitative estimation of the risks and the associated uncertainty.⁹ Another challenge is associated with the identification of relevant testing scenarios for autonomous ships. At the same time, the ship operating phases considerably affect the severity of the potential hazardous scenarios. For example, a ship blackout has practically no safety implications when the ship is anchored; however it might lead to collision, contact or grounding in the case of ship manoeuvring or sailing close to shore.¹⁰

Several approaches can be employed for the hazard identification at the initial stages of autonomous ships design. The first approach, which is typically employed by the classification societies^{11,12} and regulatory authorities,¹³ includes the implementation of Hazard Identification (HAZID) to identify and rank the hazardous scenarios as well as to verify the proposed design. This and similar approaches were also employed in various research studies.^{14–17} The second approach employs systemic methods, such as System Theoretic Process Analysis (STPA)^{18–28} and the third includes the adoption of standards, procedures and guidelines from other industries, for example, from ARP 4761²⁹ or ISO/PAS 21448.³⁰ Alternatively, approaches based on hazard lists and task analysis³¹ as in ISO 10218³¹ could be employed, but their application to autonomous ships has not been reported in the pertinent literature. Novel alternative methods can be also employed.

Whilst a number of researchers consider the STPA a robust way to identify hazards on autonomous ships,²⁶ STPA has several limitations. STPA is based on the control structure and the identified list of hazards, without recommending a systematic way to identify these hazards. The processes described in the ARP 4761 standard focus on functional failures and therefore require separate analysis for hazards caused by external factors. Moreover, ARP 4761 does not consider security

and cybersecurity. The ISO/PAS 21448 standard focuses on specific automated cars functions, not considering the complete car, and does not describe a specific methodology for the hazards identification. The methods presented in the ISO 10218 were developed for robotic applications.³¹ Consequently, the application of a HAZID method (term frequently used interchangeably with the Preliminary Hazard Analysis³²) to consider all ship functions for the identification of hazards at the initial design stages is considered as an effective approach. However, as reported in the pertinent literature, HAZID lacks structure³² or focuses on the functional scenarios without sufficiently considering the contextual factors,¹¹ whereas safety is not thoroughly integrated with security and cybersecurity analyses. In addition, only a limited number of studies conducted risk assessments for the autonomous ship hazardous scenarios as reported above.

From the preceding analysis, it is concluded that for addressing the autonomous ships risk assessment at initial design stages, a comprehensive hazard identification and risk assessment process that considers the safety, security and cybersecurity, as well as the potential causes and consequences in various operating phases is required. Therefore, the aim of this study is to develop a structured process for the risk assessment of autonomous ships applicable at the initial design stages. This process is developed in such a way to allow for its semi-automation, thus rendering its implementation effective.

The novelty of the present study stems from: (a) the hybrid and semi-structured approach proposed for the hazard identification process taking into account both operational and functional hierarchical classification; (b) the application of the proposed novel hazard identification process for the case of an Inland Waterways ship, which reveals a considerable number of hazardous scenarios; (c) the proposal of a novel way to consider the uncertainty of the hazardous scenarios ranking; and (d) the comprehensive safety analysis integrated with the security and cybersecurity risk assessments (compared with pertinent studies that consider only a limited number of hazardous scenarios).

The remaining of this article is organised as follows. Section 2 describes the proposed methodology. In Section 3, the high-level information about the investigated ship is provided. In Section 4, the results of applying the novel HAZID process on an inland waterways ship are provided and discussed. Lastly, the main conclusions and findings of this study are reported.

Methodology description

Risk assessment process overview

The steps of the developed HAZID and risk assessment process are presented in the flowchart of Figure 1. The process follows the guidance for risk management according to International Standard Organisation (ISO) 31000³³ and it is also aligned to an extent with

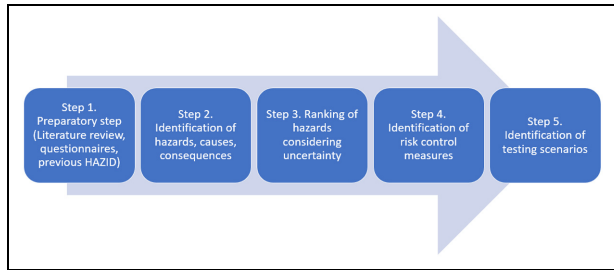


Figure 1. Hazard identification and risk assessment process overview.

the Bureau Veritas (BV)¹¹ guidance for autonomous ships risk assessment. However, it is modified to: (a) inherently integrate the security and cybersecurity risk assessment; (b) render the approach more systematic by using specific guidewords; and (c) include a novel way for analysing uncertainty. This process is proposed to be applied at the step 4.8 of the IMO³⁴ guidance for alternative systems approval.

First, the relevant safety information for the investigated system is gathered (step 1). In step 2, the relevant risks, their causes and consequences are identified. In step 3, the risks are analysed and ranked. In step 4, the risks are treated by relevant control measures. In the last step, testing scenarios for the autonomous ship verification are proposed.

Step 1: Preparatory step

The preparatory step aims to acquire and aggregate the required information about the ship as well as to develop a high-level supportive description of the ship systems. The main ship functions as well as the expected system preliminary design (ship and remote control centre), their input/output, responsibilities and interactions are identified. Moreover, the ship autonomy degree, operating phases and operating area are specified, whereas ambiguities with respect to the ship design are clarified. In addition, the ship functions, which will be automated, and their automation control and degree are specified.

Information on the investigated autonomous ship hazards is acquired by employing semi-structured interviews, where operators, authorities, system providers and original equipment manufacturers provided information on the expected hazards and risks. Previous studies on safety analyses with different structure are reviewed. Accident statistics for existing conventional ships are also investigated. Pertinent guidelines developed by a number of organisations such as BV,¹¹ United Kingdom chamber of shipping,³⁵ DNV GL¹² and Lloyds Register³⁶ are reviewed.

Step 2: Identification process for hazards, causes and consequences

The identification process for hazards, causes and consequences is implemented in a semi-structured way,

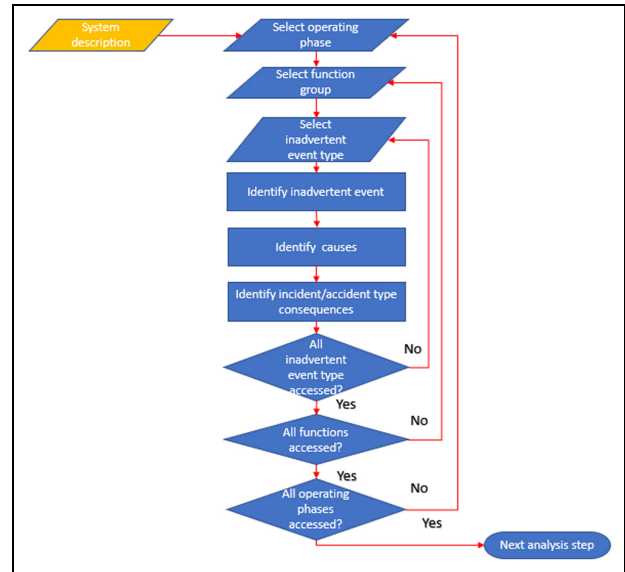


Figure 2. Flowchart of the developed hazard identification process taking into account a hybrid operational-functional approach.

according to the flowchart shown in Figure 2. To address the limitations discussed in the Introduction section, a hybrid approach that considers operational and functional hierarchical classifications is proposed in this study. The operational classification focuses on the different ship operational phases, whereas the functional classification focuses on the ship functions analysis. The process commences with a selected ship operating phase. Subsequently, a specific function group for this operating phase is selected for the analysis. For the combination of operating phase and function, a specific type of inadvertent events is considered either primarily related to safety or security or cybersecurity.

Herein, an integrated (rather than parallel) process is followed to allow for the simultaneous investigation of safety, security and cybersecurity issues, thus shortening the required time for the hazard identification and analysis. This was based on the argument that safety is a system property interdependent to cybersecurity and security.³⁷ Cybersecurity and security analyses were also included in this risk assessment process, so that causes to the various hazards are identified by describing a specific attack type. In cases where the cybersecurity/security breaches events have no direct impact on safety (although other consequences (financial/reputational) may be exhibited), they are considered as inadvertent events. In case where a safety related factor (e.g. failure) affects the security or cybersecurity inadvertent events, it is included as a cause to the relevant hazard as illustrated in Figure 3.

For each safety related event, accident/incident types (fire, collision, contact, grounding, explosion, machinery damage, foundering, personnel injuries)³⁸ are used to identify hazards. Herein, accident means any

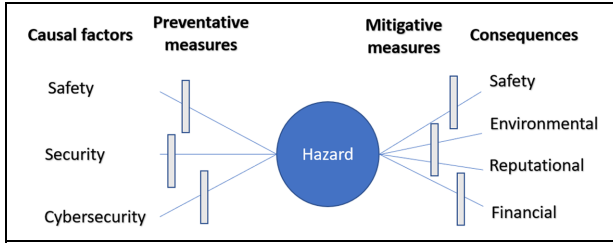


Figure 3. Dependencies between safety, security cybersecurity, hazards, consequences and mitigative barriers.

unintended (or intended) event involving fatality, injury, ship loss/damage, other property loss/damage or environmental damage.³⁹ Moreover, accident includes the events involving confidentiality, integrity and data availability loss as well as criminal activities, since safety, security and cybersecurity are jointly analysed. Herein, hazards mean ‘the system states or the set of conditions that together with a worst-case set of environmental conditions will lead to an accident’.⁴⁰ Therefore, in the description of hazards, specific failures such as Closed Circuit Television cameras failure were avoided. Instead, generic conditions/states are used. The causes for the hazards though become very specific, as they depend on the system architecture description. The hazards are identified using guiding words as no output, wrong output (too much/too little), wrong input, untimely function output, conflicting output from function and asking ‘what if’ questions. To identify the hazards in specific operation, the functions in combination with the guidewords are being used by considering the potential accident types. The existing hazard lists are used for the verification and enhancement of generated hazard list.

For cybersecurity related events, in addition to the accident/incidents type, events as confidentiality breach and operation disruption are used. Furthermore, different threat groups (cyberterrorists, cybercriminals, hacktivists, generic hackers, competitors, states)⁹ are considered and guidewords, such as steal (targeting at confidentiality), destroy, switch off (targeting at availability), get control over, transfer, manipulate, falsify (targeting at integrity) are used to identify relevant cybersecurity hazardous scenarios. In this way, confidentiality loss, integrity loss or/and unavailability due to cyberattacks constitute either hazards or causes to hazards and are located either in the centre or at the left side of the Bow-Tie diagram shown in Figure 3.

For security issues, unauthorised access is used as the accident/incident type. Terrorists, hostile acts by insiders, organised crime, hooligans, competitors, states threat groups and guiding words as damage, hostage, hijack, seize of cargo, unauthorised access, smuggling weapons or drugs, using ship as weapon, attacks whilst on berth/sea, impede are used to identify the security hazardous scenarios.

For each safety, security, cybersecurity inadvertent event, potential causes are considered in terms of safety (system error, failure, human error, inadvertent environment conditions, missing input, management error), security (management failure, missing/faulty technical barrier, operating in dangerous area) and cybersecurity (potential cyberattacks types and vulnerabilities). For each of these scenarios inadvertent consequences are identified in terms of safety, damage to environment, reputational impact or financial impact. Finally, the format presented in Table 1 is developed and employed in this study for the identification of causes and consequences of each hazardous scenario. The initial hazards list is developed and reviewed by a number of experts during several HAZID workshops, where the hazards list is enriched and revised.

Step 3: Ranking of hazards considering uncertainty and risk

For ranking the identified hazardous scenarios, various risk tables can be used. The IMO³⁸ Formal Safety Assessment (FSA) risk matrix, which is widely employed in the maritime industry, was considered as basis for the purposes of this study. The frequency and severity are also ranked based on the respective categories provided in Tables 2 and 3, which were adapted by considering the guidelines from IMO,³⁸ BV,¹¹ DNV GL⁴¹ and EMSA.⁴²

The identified scenarios are initially ranked considering the investigated ship design as described in step 0, without taking into account risk control measures/options. The frequency is determined based on the causes and their likelihood of resulting into a hazard, whilst the severity is determined based on the expected consequences considering the classification of Table 3. Separate ranking is provided for the safety, security and cybersecurity causes of the hazards as well as the safety, environmental, reputational and financial consequences.

As autonomous ships constitute novel designs for which statistical data is not available, expert ranking was employed in line with the FSA guidelines.³⁹ The mean values for the frequency (FI) and severity (SI) rankings of each hazard are calculated according to the following equations:

$$FI_{Average}^j = \frac{\sum_i^N FI_i^j}{N_{FI}} \quad (1)$$

$$SI_{Average}^k = \frac{\sum_i^N SI_i^k}{N_{SI}} \quad (2)$$

where FI_i^j and SI_i^k are the rankings provided by the i th expert for the j th cause ($j = 1$ safety causal factor, $j = 2$ security, $j = 3$ cybersecurity) and the k th consequences ($k = 1$ safety consequences; $k = 2$ environmental

Table 1. Table describing hazards, causes and consequences.

| No. | Operating phase | Fun. Id | Function | Incidents/hazards description | | | Causes | | | Consequences | | | |
|-----|-----------------|---------|-----------------------------------|-------------------------------|---------------|--|---|---|-------------------------------------|----------------------------|-------------------------------|--------------------------------|-------------------------|
| | | | | Inadvertent event type | Accident type | Hazard | Safety related | Security related | Cybersecurity related | Safety | Environmental | Reputational | Financial |
| 33 | Transit | SI1 | Situation awareness (observation) | Safety | Collision | Other ship not activating its AIS/lighting system/communication system | Other ships equipment failure AIS not available on other ships | Crew on other ships switching off its systems | AIS signal interference in the area | Collision with other ships | Leakage of stored bunker fuel | Negative coverage in the media | Damages to the own ship |

Table 2. Frequency index (FI) rankings.³⁸

| Ranking (FI) | Frequency | Definition | Frequency (per ship –year) | Frequency (per ship –hour) |
|--------------|---------------------|---|--|----------------------------|
| 7 | Frequent | Likely to occur once per month on one ship | 10 (5–50) | 1.14 10 ^{–3} |
| 5 | Reasonably probable | Likely to occur once per year in a fleet of 10 ships, that is, likely to occur a few times during the ship's life | 10 ^{–1} (5 10 ^{–2} –5 10 ^{–1}) | 1.14 10 ^{–5} |
| 3 | Remote | Likely to occur once per year in a fleet of 1000 ships, that is, likely to occur in the total life of several similar ships | 10 ^{–3} (5 10 ^{–4} –5 10 ^{–3}) | 1.14 10 ^{–7} |
| 1 | Extremely remote | Likely to occur once in the lifetime (20 years) of a world fleet of 5000 ships. | 10 ^{–5} (0–5 10 ^{–5}) | 1.14 10 ^{–9} |

Table 3. Rankings for severity index (SI) (consequences) based on FSA,³⁸ BV,¹¹ DNV GL RP A-203 guidelines⁴¹ and EMSA⁴² report.

| Ranking (SI) | Severity | Environmental | | | Financial | Reputation |
|--------------|--------------|--|---|---|---|--|
| | | Safety | Oil spillage definition | Air pollution | | |
| | | Effects on human safety | | Other for example, for ballast water treatment failures or collision with sea animals | Effect from ship operation disruption/court costs/fines/effect on ship repair (treated as all together) | Effect on company reputation |
| 5 | Catastrophic | Multiple fatalities (1 – 10 and more) | Oil spill size between 100 and 1000 t or more than 1000 t | Major air pollution with long-term environmental consequences | Impact such as persistent reduction in ecosystem function or significant disruption of a sensitive species \$80,000,000 (\geq \$25,000,000) Total loss | Extensive negative attention in international media/industry |
| 4 | Severe | Single fatality or multiple severe injuries. Full recovery with extensive medical treatment | Oil spill size between 10 and 100 t | Air pollution resulting in air evacuation | Impact such as significant widespread and persistent changes in habitat, species, or environment media \$8,000,000 (\$2,500,000 – \$25,000,000) Severe damage | National impact and public concern; Mobilisation of action groups |
| 3 | Significant | One or more injuries, not severe. Full recovery with medical treatment | Oil spill size between 1 and 10 t | Limited environmental impact due to air pollution involving reporting to authorities | Impact such as localised but irreversible habitat loss or widespread, long-term effects on habitat, species or environment media \$800,000 (\$250,000 – \$2,500,000) Non-severe ship damage | Considerable impact; regional public/slight national media attention |
| 2 | Minor | One or more first-aid injury. Treatment is minimal or not necessary. | Oil spill size \leq 1 t | Limited to no air pollution | Impact such as localised, long-term degradation of sensitive habitat or widespread short-term impacts to habitat, species or environmental media \$80,000 (\$25,000 – \$250,000) Local equipment damage | Limited impact; local public concern may include media |
| 1 | Negligible | Minor first-aid injury to a single person in the workforce. Treatment is minimal or not necessary. | Non-significant spill | Minor environmental impact | Impact such as localised or short-term effects on habitat, species and environment media \$8000 (\leq \$25,000) No damage | Slight impact; local public awareness, but no public concern |

Table 4. Uncertainty level (UL) ranking.^{34,45}

| Uncertainty level (UL) | Assumptions | Novelty of involved technology | ΔRI |
|------------------------|---|--|---------------------------|
| Low (1) | Reasonable assumptions | Use of proven technology (BV technology rating 0/IMO degree of novelty 1) | According to equation (6) |
| Medium (2) | Reasonable assumptions made, although simplifying the phenomena | Limited field history of technology or use of proven technology in novel environment (BV technology rating 1/IMO degree of novelty 2) | According to equation (6) |
| High (3) | Poor justifications for the assumptions made | Novel technology use or use of technology with limited history in novel environment (BV technology rating 2–3/IMO degree of novelty 3–4) | $\Delta RI = 1$ |

consequences; $k = 3$ reputational consequences; $k = 4$ financial consequences), respectively, whereas $N_{SI} = N_{FI}$ denotes the total number of experts who provided the respective rankings for each hazard.

The agreement among experts for the causes of hazard frequency and consequences of each hazard ($FI_{Average}^j$ and $SI_{Average}^k$) is quantified according to the equations (3) and (4), which represent the deviations from the average value (standard error of the mean).⁴³ The estimation of agreement is implemented to achieve better understanding of the risk uncertainty, which is a crucial part of the risk as described by Kaplan and Garrick⁴⁴. This formula is widely used during physical experiments for the estimation of error in the mean value of estimated physical parameter. The working assumption behind this formula is that all the experts' rankings are considered as 'test measurements' of the FI and SI and follow the normal distribution. So, the more experts are involved the more accurate will be the results in similar manner with experimental physics, where the more measurements are undertaken, the smaller the error in the mean value is. Also, in the analysis all the experts are treated as equally important, without assigning any specific weight. Such a consideration has been incorporated, since a novel technology is studied in the analysis and it would be challenging to consider that somebody from the involved participants, has more knowledge than the rest of the experts in the group. The advantage of these formulae is their relevant simplicity. To the best of authors knowledges this formula hasn't been used for treatment of experts' rankings in maritime risk assessment.

$$\Delta FI^j = \frac{\sigma_{FI^j}}{\sqrt{N_{FI}}} \quad (3)$$

$$\Delta SI^k = \frac{\sigma_{SI^k}}{\sqrt{N_{SI}}} \quad (4)$$

The σ_{FI} is standard deviation in the analysis.

The Risk index $RI_{Average}$ is estimated based on the traditional risk definition (considering that the indices

correspond to the logarithms of the risk, frequency and severity, respectively), according to the following equation, based on the FSA guidance³⁸:

$$RI_{Average} = \max(FI_{Average}^j) + \max(SI_{Average}^k) \quad (5)$$

The RI standard error is subsequently estimated by using the average errors of FI and SI, according to the following equation:

$$\Delta RI = \text{mean}(\text{mean}(\Delta FI^j), \text{mean}(\Delta SI^k)) \quad (6)$$

For ranking the uncertainty in this study, except for the agreement among the experts described previously, the uncertainty level (UL) of the involved novel technology is evaluated according to the categories shown in Table 4, which are based on IMO³⁴ and BV⁴⁵ guidelines for assessing novel technologies. A set of criteria for ranking the employed assumptions is taken from Flage and Aven⁴⁶ as well as Goertland and Reniers.⁴⁷ The ranking of the assumptions and technology novelty is conducted by the experts in parallel to the ranking of hazards and inadvertent events for each hazard. If the epistemic uncertainty is high (average UL higher than 2), then the ΔRI is taken at least 1 or greater if the agreement among experts is already small.

The scenarios exhibiting the highest sum of RI and ΔRI (equation (7)) are classified as critical scenarios. This extra precautionary measure (by adding ΔRI) is introduced to avoid any negative overwhelming consequences due to improper ranking and uncertainty in rankings. This treatment is also in line with ISO 31000, which defines the risk definition as 'the effect of uncertainty on objectives'.³³

$$RIU = RI_{Average} + \Delta RI \quad (7)$$

Step 4: Identification of risk control measures

This step focuses on identification of relevant risk control measures. For all the hazards, mitigation measures

(fail-safe procedures or minimum risk conditions, depending on terminology) are identified.

Both preventative and mitigative control measures are specified only for the more risky scenarios identified in step 2. The risk can be reduced by considering the following categories of risk control measures,^{33,11} which are classified as design, engineering, operational or financial: (a) designing out risk; (b) using safety devices; (c) applying fault tolerance techniques; (d) developing operational procedures and training; (e) avoiding risk; and (f) sharing risk.

The initial control measures are proposed by the process facilitators using available information, such as BV¹¹ guidelines, and subsequently reviewed by the participants of the HAZID workshops. These measures are considered as preliminary for the investigated design. For the critical hazards, it is proposed that more detailed safety methods are used to identify the safety/security/cybersecurity issues, which would also support the critical hazards analysis in more detail.

The control measures are also ranked based on their cost effectiveness (the cheapest solutions will be preferred), risk reduction and maturity (the most commercial solutions will be used). The maturity of the control measures is ranked according to third column of Table 4 in terms of the technology novelty. The ranking of the costs is implemented according to Table 3.

Step 5: Identification of testing scenarios

In the last step of the risk assessment process, the relevant hazards along with the preventative and mitigative risk control measures are used to derive the initial set of testing scenarios. This is in line with the BV¹¹ guidance for autonomous ships, but also in line with the Vee design process²⁹ and the current design process for cyber-physical systems, which requires the identification of the testing scenarios.^{48–50} The mitigative control measures are used to derive the testing scenarios, which are necessary for the ship to employ fail-safe (minimum risk) conditions. The preventative scenarios are used to demonstrate the critical functionalities of the initial system. These testing scenarios are generic and need to be refined using more advanced safety methods, so that specific test scenarios are proposed. However, this is within the scope of a subsequent design phase.

Case study description

This study employs the case study of an existing Inland Water Ways (IWW) barge, considering its theoretical next-generation autonomous design including the ship and its systems as well as the Remote Control Centre (RCC). The description of this integrated autonomous system is carried out based on information acquired from the pertinent literature^{3,51–56} and the AUTOSHIP project deliverables,⁵⁷ as well as feedback received from AUTOSHIP partners. The main particulars of the existing IWW ship, which will be used as demonstrator

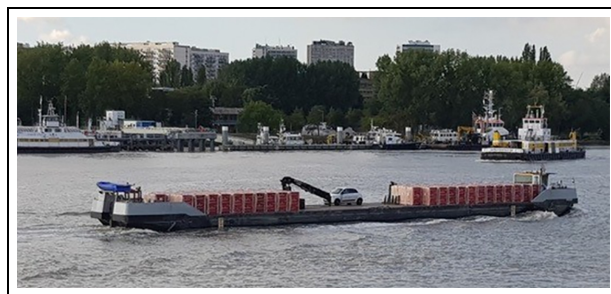


Figure 4. Zulu 4 IWW barge.⁵⁸

Table 5. IWW main particulars.

| Property | Value/reference (unit) |
|--------------------------|------------------------|
| Length | 50 m |
| Breadth | 6.6 m |
| Sailing speed | 17 km/h |
| Draft – fully loaded | 1.9 m |
| Carrying capacity design | 300 t |

in the AUTOSHIP project, are provided in Table 5, whereas a picture of this ship is illustrated in Figure 4. It must be noted that the demonstrator of the AUTOSHIP project and the case study autonomous system (ship and its RCC), albeit share some similarities, differentiate in the considered installed systems/sub-systems and autonomy degrees.

The investigated case study considers an Autonomy Degree Three (or above) according to IMO⁵⁹ guidelines. This pertains to: ‘Remotely controlled ship without seafarers on board, whereas the ship is controlled and operated from another location’. Furthermore, the investigated case study can be classified at level 3 according to CCNR,⁶⁰ which corresponds to constrained autonomous crewless ship operation.

Conventional IWW barges are primarily operated at inland waterways within Belgium and the Netherlands. Future operation is considered in all waterways of member states of the European Union, as well as Switzerland, UK and Norway.

Based on the information from ship owner, the cargo and the ship capital values were estimated to USD150k and USD1.5M, respectively. It must be noted that these numbers are only rough approximations and they do not correspond to the respective accurate values; however, they are used to indicate the scale of these costs.

The considered power and propulsion plant layout for the investigated IWW use-case ship is illustrated in Figure 5. The existing ship has one aft thruster that is driven by a four-stroke diesel engine connected through a gear box. The ship has one main switchboard connected to one diesel-generator set, and one emergency genset connected to the main switchboard via the emergency switchboard. Power from the main switchboard to the bow thruster is controlled through the variable

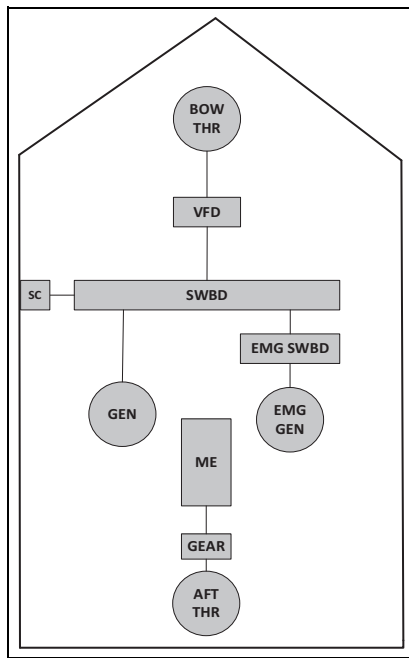


Figure 5. Power and propulsion setup of the IWW use-case ship.

frequency drive, whereas the shore electrical connection line is also connected to the main switchboard. Similar propulsion was considered herein for the use case, as the initial ship propulsion system is used as reference point. An overview of systems, sub-systems as well as their interconnections for the investigated case system (ship and RCC) is provided in Figure 6.

This study considers the following operating phases: (a) planning of the mission, (b) activities in ports, (c) arrival/departure from ports, (d) transit (including transit through locks), (e) emergency, (f) maintenance and repair (g) any (all) operating phases where the hazards are independent from the operating phase.

The analysis boundaries and stakeholders' groups are provided in Figure 7. The focus will be put on the ship and remote control centre related functions. The function groups were classified by employing the categorisation and breakdown developed in AUTOSHIP.⁶¹ All the ship functions at Sxy level (xy is used for numbering the functions; x refers to group, y to subgroup) were considered in this analysis.

Several experts from various AUTOSHIP related organisations participated in two consecutive online workshops to carry out the hazard identification and ranking (first workshop), as well as the ranking of critical hazards considering the risk control measures (second workshop). The first workshop lasted 8 h, whilst the second lasted for 3 h. The details of the workshops' participants are provided in Table 6. We have included in the analysis the operator, who is knowledgeable of both the navigational and mechanical issues. It should be noted that the manned operation of the IWW involves only the captain (one person). There is no such

rank as chief engineer, authorities, safety engineers and Original Equipment Manufacturers, cybersecurity experts. During each workshop, thorough discussion of the hazards and potential risk control measures took place. Prior to the workshops, information about the investigated case study ship and hazard identification process was distributed to the participants.

Results

Step 2: Identification hazards, causes and consequences

For the investigated IWW autonomous ship case study, in total 89 hazards were identified using the developed HAZID process as presented in Figure 8. During the hazards review with the involved experts, six of them were eliminated as not relevant or as duplicated. Some of the hazards are common between the transit and arrival operating phase. These were not eliminated as the consequences are different for each case. The complete list of hazards is available in Appendix B.

The typical causes related to the function groups are provided in Table 7. As it can be observed, several of the causes are repeated in different Sxy functions (xy is used for numbering the functions; x refers to group, y to subgroup). This was anticipated as several components are identical in the system layouts servicing different functions. However, this also indicates that some parts of the HAZID process could be semi-automated.

The list of the main consequences for the different operating phases are provided in Table 8. This list is smaller than the hazard list as it was anticipated that hazards ultimately lead to a limited number of accidents.

Step 3: Ranking of hazards considering uncertainty

Figure 9 presents the distribution of the evaluated risk index including the uncertainty level (RIU). It is observed that the vast majority of the identified scenarios have value of RIU below 7. Only seven scenarios exhibit a RIU above 8. The estimated high value of RIU is attributed to the dispersion exhibited among the experts' rankings as well the use of novel technology in specific scenarios.

As it can be observed from Figure 10 presenting the SI distribution, very few scenarios were considered to have high severity index (more than 4 on average involving fatality). These were primarily the scenarios associated with the ship navigation function (inappropriate situation awareness resulting in objects not being detected and collision with other ships). Such hazardous scenarios can lead to loss of life when other manned ships are involved. Explosion was also assigned high severity, as it can lead to significant damages to the ship as well as people and infrastructure in its surrounding. In this respect, the scenarios do not

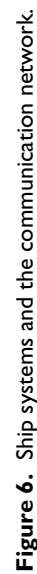


Figure 6. Ship systems and the communication network.

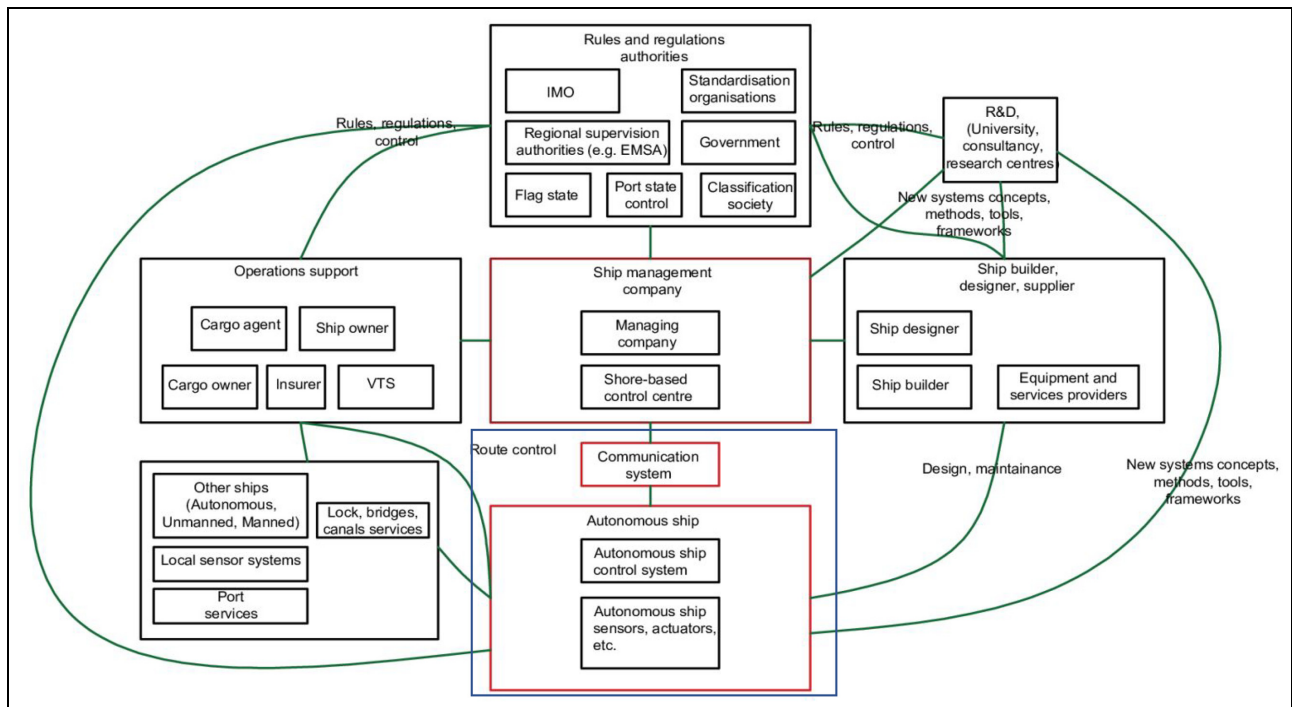


Figure 7. Autonomous vessel's system safety control structure (based on Wróbel et al.¹⁸ and Puisa et al.⁶²) and scope description (with red are highlighted the investigated parts in this study).

Table 6. Information about the workshops participants.

| Participant no. | Expertise | Educational level | Experience |
|------------------------|---|-------------------|-------------|
| First workshop | | | |
| 1 | Academic in safety/security | PhD degree | > 20 years |
| 2 | Academic in safety/security | PhD degree | 10–14 years |
| 3 | Safety engineer | MSc degree | > 20 years |
| 4 | Safety engineer | MSc degree | 15–19 years |
| 5 | Original equipment manufacturer | MSc degree | > 20 years |
| 6 | Original equipment manufacturer | MSc degree | > 20 years |
| 7 | Original equipment manufacturer | MSc degree | > 20 years |
| 8 | Public authorities in safety | MSc degree | < 5 years |
| 9 | Academic | MSc degree | > 20 years |
| 10 | Public authorities in safety/security/cybersecurity | MSc degree | 10–14 years |
| 11 | Safety engineer | PhD degree | > 20 years |
| 12 | Academic in safety/security/cybersecurity | PhD degree | < 5 years |
| Second workshop | | | |
| 1 | Academic in safety/security/cybersecurity | PhD degree | < 5 years |
| 2 | Academic in safety/security | PhD degree | 10–14 years |
| 3 | Operator | MSc | > 20 years |
| 4 | Safety engineer | MSc | > 20 years |
| 5 | Original equipment manufacturer | MSc | > 20 years |
| 6 | Safety engineer | MSc | > 20 years |
| 7 | Authorities in safety | MSc | < 5 years |
| 8 | Authorities in safety/security/cybersecurity | MSc | 10–14 years |

differentiate from the respective ones for conventional ships, but the causes to these hazards are different.

The highest severity was estimated for the safety and reputational consequences involving risks to third parties or negative public coverage of the accidents as

depicted in Figure 10. Instead, the consequences related to damages to ship/infrastructure or the operation disruption or environmental damage were generally ranked as less severe in the majority of cases. This can be attributed to the fact that the investigated ship is

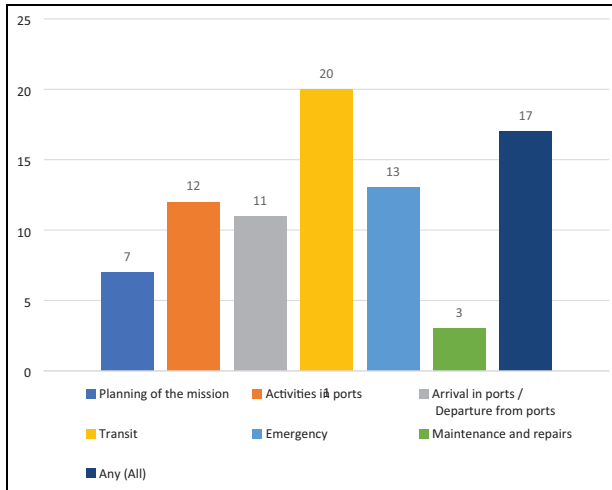


Figure 8. Hazards distribution per operating mode.

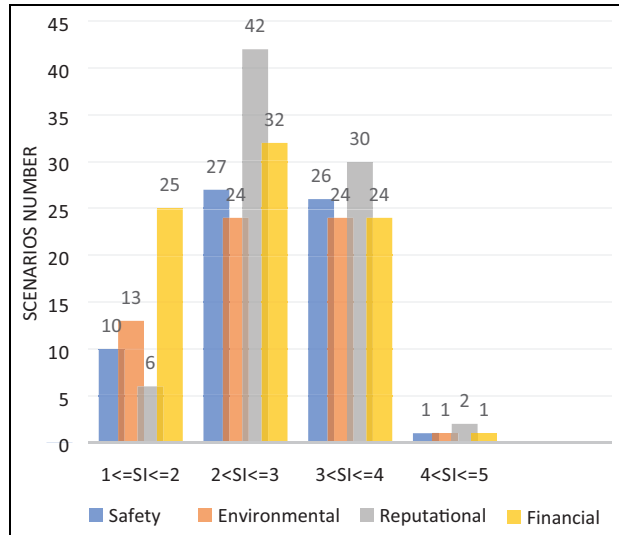


Figure 10. Distribution of severity index (SI) rankings.

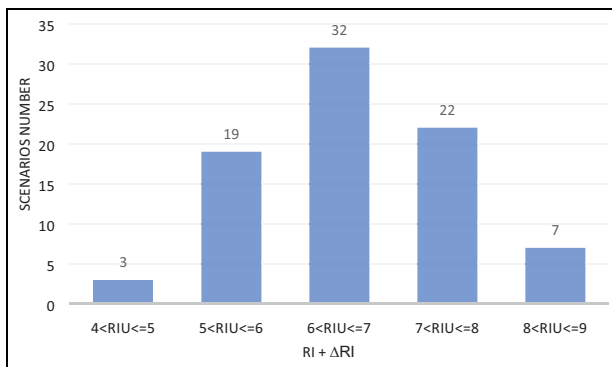


Figure 9. Distribution of risk index considering uncertainty (RIU = RI + UL).

small (hence the financial consequences of its loss are limited). It is noted that for the investigated ship, the possibility of fuel or lubricants leakage due to hull penetration is low, as cofferdams are used. In the unlikely event of a complete ship loss, fuel and lubricating oil can only leak through the tanks vents and sounding pipes, which can be controlled using appropriate isolation valves.

It should be noted that not all the scenarios were associated with all the consequences types (safety, environmental and other). Therefore, the number of scenarios for different consequences types (e.g. environmental) does not necessary sum up to 83. The reputational related consequences for the unmanned ships were found to be here more important compared with conventional manned ships, due to the novel technology use. For the unmanned ships that do not carry crew and passengers, the safety related risks are related to accidents involving other manned ship and port facilities.

The distribution of FI is provided in Figure 11. It is observed that the safety related causes mostly contribute to the risk in the investigated scenarios, as 27 of

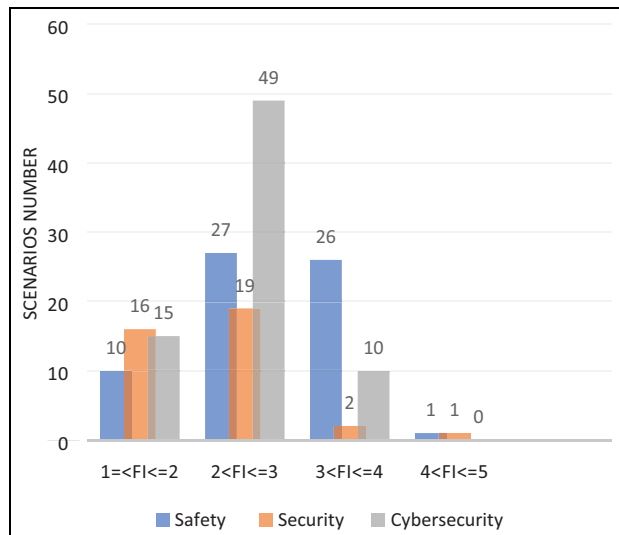


Figure 11. Distribution of frequency index (FI) rankings.

them have FI greater than 3 (characterised as remote according to Table 2). Only in 10 scenarios causes related to cybersecurity exhibit FI greater than 3, whereas three scenarios with causes related to security have FI greater than 3. The security, cybersecurity and safety related causes were associated with 38, 74 and 65 scenarios, respectively. It should be noted though that the number of cyber security experts participating in this study is limited, which might have influenced the results.

The highest FI values were associated with: (a) the thrust system failures; (b) difficulty in passing through locks; and (c) collisions with submerged large objects in canals, such as cars. The first is attributed to the fact that only one propeller was considered in the investigated IWW ship design. The presence of submerged objects, for example, cars or bikes at the bottom of

Table 7. Typical causes.

| Code | Name of function group | IWW use typical causes | | |
|------|-----------------------------------|---|--|---|
| | | Safety related causes | Security related causes | Cybersecurity related causes |
| S11 | Situation awareness (observation) | Inadequate training of algorithms Inadequate coverage of scenarios Failures in the equipment Environmental factors affecting the sensors performance (rain, rodents, organic waste, etc.) Damages to equipment due to interactions with port facilities Inadequate maintenance Fire (accident used as a cause) Flooding (accident used as a cause) | Acts of vandalism on the ship equipment | Cyberattacks on the situation awareness equipment Erroneous data coming from other ships |
| S12 | Ship control (manoeuvring) | Failures in navigation system equipment Fire Flooding Inadvertent environmental factors (waves, currents, winds Water level, squat effects) Inadequate control from remote control centre | Unauthorised access to the ship control room | Cyberattacks |
| S13 | Voyage management (navigation) | Errors in signals used for navigation | Unauthorised people in RCC or ship | Cyber-attacks |
| S14 | Nautical communication | Failures in involved systems Environmental factors affecting the performance | | Denial of service attack |
| S22 | Mooring and anchoring | Failure in mooring equipment Failures due to interactions with other ships Fire (accident used as a cause) Flooding (accident used as a cause) | | |
| S33 | Hull integrity and strength | Lack/inadequate design of hull stress monitoring system, inadequate loading Inadequate inspection of ship structure Drain system failure | | |
| S34 | Stability and trim | Wrong loading Some additional loads Ballasting system failure | | |
| S41 | Power generation and operation | Failures Errors in design | Vandalism on the equipment | Cyberattacks |
| S42 | Electrical systems | Arcs Short circuits Components failures Fire (accident used as a cause) Flooding (accident used as a cause) | | |
| S43 | Steering, propulsion and thrust | Components failures Fire (accident used as a cause) Flooding (accident used as a cause) Objects in propeller Sensors failure | Vandalism on the equipment | Cyberattacks |
| S45 | System monitoring | Failure in system design Sensor failures CCTV failure | | |
| S51 | Security | Systems failures | Drugs/weapons trafficker accessing system | |
| S52 | Cyber-security | Failure in management Software failures Lack of protection | | |
| S53 | Ship safety | Failure in management at RCC Software failures | | |
| S54 | Emergency management | Failures in firefighting system Failures in resuscitating equipment | | Cyberattacks |

Table 8. Main consequences for various operating modes.

| a/a | Operating phase | Safety | Environment | Reputation | Financial |
|-----|---------------------------------------|---|--|-------------------------------------|---|
| 1 | Mission planning | Collision with other ships leading to human injuries/fatalities | Fuel and lubricants leakages following a hull breach | Depending on the other consequences | Damages to ship infrastructure/ ship |
| 2 | Activities in ports | Involved personnel (locks/loading/unloading) injury/ hostage | | | Ship unavailability |
| 3 | Arrival in ports/departure from ports | Contact with pier threatening the lives of people on the pier Collisions with ships in vicinity leading to human injuries/fatalities | Fuel and lubricants leakages following a hull breach | | Ship/equipment damages/pier damage |
| 4 | Transit | Collision with passenger ship leading to human injuries/fatalities | | | Foundering and shipwreck removal costs Ship/equipment damages Damages to other ships Damages to bridges locks Damages to ship and other ships |
| 5 | Emergency | Collisions leading to human injuries/fatalities | | | System damages |
| 6 | Maintenance and repair | Collision/contact groundings leading to human injuries/fatalities | | | |
| 7 | All phases | All the above | All the above | | Ship damages/ fire |

canals, is one of the inherent hazards for the IWW ships, that needs to be tackled by both manned and unmanned ships. The challenges associated with passing through locks are unique for unmanned ships due to the novel technology use, as they are related to the development of relevant technology.

As it can be observed from the Table 9, the majority of the high risk scenarios considering uncertainty are related to the ship navigation (directly or indirectly). The scenarios with high RIU that are directly linked to the navigation are: thruster loss, situation awareness system (used on the ship) failures, failure in communication systems and other ship switching off its AIS/communication system or without AIS system such as kayaks. These scenarios also appear in manned ships (except the scenario H46), yet they can be attributed to completely different causes on the unmanned ship (mainly causes associated with the novel technology). The collision with bridges is considered as highly risky due to the significant infrastructure repair costs, which is similar to the manned ships cases.

It should be noted that inadvertent events related to confidentiality loss or stealing ship/cargo were not assessed to bear high risk (their RIU was found less

than 7). This does not mean that the cybersecurity and security hazards are not important; still they need to be addressed sufficiently.

It is anticipated that automation on small ships can proceed faster due to reduced severity compared to large ships. Still, the risks to the navigation function are critical and need to be addressed effectively, as they may lead to significant human loss, for example, collision between unmanned ship and a passenger ship.

Step 4: Identification of risk control measures

The summary of selected risk control measures for the identified hazardous scenarios is provided in Table 10. Increased redundancy, such as redundancy in communication links, in the situation awareness system and propulsion systems can be used to prevent hazards from occurring. Some of these proposed measures are also applicable to the conventional ships. The financial consequences to a large extent are controlled by the insurance companies. The reputational consequences depend on the safety and environmental consequences, which implies that as long the other consequences are

Table 9. Most risky hazardous scenarios.

| Operating phase | Id | Accident type | Hazard/(guideword) | Max (FI) | Max (SI) | Max (RI) | ΔRI | Max (RI) + ΔRI |
|---------------------------------------|-----|--------------------------------------|---|----------|----------|----------|-------------|------------------------|
| | | | | I/N | I/N | I/N | I/N | I/N |
| Transit | H32 | Collision/ grounding/ contact | The surrounding situation is not properly (wrongly or not) determined/(<i>wrong/no output</i>) For example, objects are not detected and recognised (small objects, navigation marks, ships, ship lights, floating objects, depth, recreation crafts, people); weather is not properly conceived | 3.9/3.8 | 4.1/2.8 | 8.0/6.6 | 1.0/1.0 | 9.0/7.6 |
| Arrival in ports/departure from ports | H13 | Collision/ grounding/ contact | Control loss over propulsion/thrust function/(<i>wrong/no output</i>) | 4.4/3 | 3.9/2.5 | 8.3/5.5 | 0.5/0.4 | 8.8/5.9 |
| Transit | H33 | Collision | Other ship not activating its AIS/lighting system/communication system/(<i>wrong input</i>) | 4/3.6 | 3.9/2.8 | 7.9/6.4 | 0.6/1.0 | 8.5/7.4 |
| Transit | H37 | Collision | Ship on collision track with other ships in canal/(<i>wrong output</i>) | 3.4/3.3 | 4.1/2.8 | 7.5/6.1 | 1.0/1.0 | 8.5/7.1 |
| Transit | H46 | Collision / Grounding/ Contact | Ship losing communication with the remote control centre/(<i>no output</i>) | 3.7/3.0 | 3.6/2.6 | 7.3/5.6 | 1.0/1.0 | 8.3/6.6 |
| Transit | H43 | Collision | Loss of communication with other ships/(<i>no output</i>) | 3.8/3.3 | 3.3/2.4 | 7.1/5.7 | 1.0/0.2 | 8.1/5.9 |
| Transit | H36 | Contact | Ship on collision track with bridge/lock/(<i>wrong output</i>) | 3.3/3.1 | 3.7/2.4 | 7.0/5.5 | 0.8/0.4 | 8.0/5.9 |

I: initial ranking; N: ranking after control measures considered.

confined, the reputational consequences will be also acceptable.

The updated risk index for the critical hazardous scenarios after the implementation of the risk control measures is also provided in Table 9. The RI and the uncertainty are in general reduced for the critical hazards/inadvertent events. For all hazards, the SI can be reduced through the provision of relevant mitigation risk control measures. Although, the FI reduction was also anticipated, the results did not demonstrate a strong reduction trend. This is attributed to the lack of sufficient data for autonomous ships and the experiential nature of the ranking process as well as the fact that the two workshops were attended by a slightly different number of experts. Nonetheless, the estimated average FI variation lays within the uncertainty region, which was found around 1 for some of the scenarios (due to use of novel technology). This is unavoidable when experts ranking is used, especially in this case when pertinent data is not available.

The exhibited FI slight reduction is also attributed to the specific scenarios. For hazard H32 (identified as critical), the situational awareness is a function involving novel systems and sensors. Hence, the proposed

measures were also considered during the initial hazard ranking, as they constitute part of the investigated autonomous system design. Since this hazard is linked to novel technologies, it is anticipated that it will be associated with high frequency and uncertainty. As the proposed risk preventative measures are of low maturity, the risk mitigation measures are required to for confine this risk. Similar comments apply to the hazards H33, H43, H36 and H37, which are linked to novel technologies. For H13 one level reduction in FI was observed (from 4.4 to 3). This indicates that incorporation of the redundant thruster system is anticipated to reduce the frequency of propulsion loss significantly in the unmanned ship compared to manned ships which use single thrusters.

It was found that the collision avoidance and situation awareness functions control measures were ranked at 2.1 (equivalent to USD100k), therefore it is deduced that they require the highest lifecycle cost among the proposed risk controls. The highest ranking according to some experts for the control measures exhibited values around 3 (which is equivalent to USD800k). Although these are approximate values, it provides an indication of scale of the required interventions, which

Table 10. Summary of risk control measures.

| Item | Preventative measures | Mitigative measures |
|--|---|---|
| Inadequate situation awareness by the shipboard situation awareness system | Sensors fusion Testing More advanced sensors (information acquisition systems) Methods for training | Abnormalities' detections system Control transfer to RCC |
| Main and auxiliary power generation loss | Power/Take in/off Redundancy in power generation system components Self-reconfiguration of propulsion plant Preventative maintenance Intelligent monitoring of components | Emergency DG set Use of battery pack Automatic drop of anchor Visual and audible notification to ships |
| Thruster and steering system failures | Redundancy in components used for propulsion Self-reconfiguration for propulsion plant (See other factors) | Automatic drop of anchor, if propulsion completely unavailable Visual and audible notification to ships |
| Environment protection from oil pollution | | Self-closing valves in ventilation lines of fuel tanks Cofferdams (already implemented) |
| Cybersecurity related scenarios | Presence of antivirus on key controllers Double verification during software update | Remote rebooting Control transfer to RCC Contingency plans in place Safe shutdown procedures |
| Fire | Inerting using CO ₂ /N ₂ during firefighting | Closing ventilation Visual and audible notification to ships |
| Security related | Intrusion detection system Physical protection for the RCC | Dropping anchor Control transfer to RCC |

is a fraction of the initial ship capital cost. It must be noted that the provided figures are initial estimations, and it is expected that more accurate results will be obtained based on application of the novel technologies to the two demonstrators following the completion of the AUTOSHIP project.

Step 5: Identification of testing scenarios

For the hazards with the higher risk, in total 17 testing scenarios with associated pass/fail criteria were identified and listed in Table 11. The testing scenarios are related to: (a) performing the fail-safe functions; (b) relevant reconfiguration functions; and (c) the system effectiveness in specific scenarios.

For the navigation and situation awareness functions, it is proposed to implement testing in both the virtual and real environments prior to ship deployment, as well as to test the ability of the remote control centre to take over control in critical situations. In case where the ship loses communication with remote control centre, it is proposed to test the ship ability to sail to a safe location or to drop anchor depending on the situation. In the cases of power/propulsion loss, thrust loss, or electrical system failure, the following scenarios are proposed: (a) testing the system ability to reconfigure by using alternative power sources, connection types and thruster means; and (b) testing the safe anchoring procedure in the case of a complete power loss. For cases

of fire emergencies, testing of the effective starting up and operation of the firefighting system, as well as the safe anchoring procedure are proposed.

Discussion on the process

As it was demonstrated in the preceding sections, the developed process is applicable during initial stages of the autonomous ships design, where only high-level information about the systems is available. Moreover, some initial design recommendations and testing requirements were developed based on the analysis results. In this way, the method can drive the decisions regarding ship design and verification early at the system design process, allowing more time for relevant testing arrangements to be planned and carried out.

An advantage of the proposed process is that it is interconnected with the FSA risk matrix and consequences classification. This is of great value for demonstrating the compliance of the initial design with the potential future maritime risk acceptance criteria to the relevant authorities. The proposed HAZID process employed a hybrid approach integrating both the ship functions and operational phases hierarchical structures as well as the use of specific guidance words. In this respect, the proposed method contributed to the systematisation and inclusiveness of the process, thus allowing for a more effective and thorough analysis.

Table 11. Critical hazards generic testing scenarios and generic fail/pass criteria.

| Id | Hazard | Generic testing scenario (TS) | Fail/pass criteria |
|-----|---|--|---|
| H32 | The surrounding situation is not properly (wrongly or not) determined For example, objects are not detected and recognised (small objects, navigation marks, ships, ship lights, floating objects, depth, recreation crafts, people) weather is not properly conceived | A. Virtual testing of artificial intelligence (AI) algorithms used for image recognition in laboratory environment and during deployment under various environmental conditions with human presence B. Functional testing of system components under various environmental conditions C. Failure testing (testing of system performance when a component is faulty) in a simulated/real environment with human presence | 1. Ship can effectively detect X% of objects in virtual and real environment (TS A). 2. Ship components function properly during various testing stages (unit testing, integration testing, sea trials) (TS B). 3. Ship can effectively detect X% of objects in virtual and real environment even if some components are faulty (TS C). |
| H13 | Control loss over propulsion/thrust function | A. If ship can drop anchor in case of propeller loss | 1. Ability of system to respond properly (TS A). |
| H33 | Other ship not activating its AIS/lighting system/communication system | A. Simulation testing of autonomous ship situation awareness system with ships operating that have switched off their AIS and communication system to ensure the functionality of sensor fusion system B. Sea trials for situation awareness behaviour when another ship has switched off its AIS and communication system C. Ship response to detected anomaly testing during HIL and sea trials | 1. Ship can effectively detect X% of scenarios when the other ship has switched off their communication system and AIS in virtual ship (TS A). 2. Ship can detect the ship which has switched off its communication system and AIS system (TS B). 3. Ship can send an alarm to the RCC if it detects another ship with switched off communication system and AIS system (TS C). 4. Ship can transfer control to the RCC in the above case during sea trials and hardware in the loop testing (TS C). |
| H37 | Ship on collision track with other ships in canal | A. Simulation testing of autonomous ship collision avoidance algorithm in virtual environment in a number of encountering conditions B. Sea trials for autonomous ship collision avoidance algorithm | 1. Ship can effectively avoid X% of collision situations (TS A). 2. Ship does not collide in any situation (TS B). |
| H46 | Ship losing communication with the remote control centre | A. Testing the ship ability to respond correctly to the communication loss during various testing (SIL, HIL, sea trials) B. Testing connectivity in the operating area | 1. Ship responds as prescribed (it continues mission/navigates to a safe location/drops the anchor) (TS A). 2. Sufficient connectivity not impeding ship performance in the area (TS B). |
| H43 | Loss of communication with other ships | A. If ship can reconfigure to another communication system. B. If ship can enter increase the distance from other ships in case of communication loss | 1. Ability of system to reconfigure to another communication channel (TS A). 2. Ability of system to increase safety margin (TS B). |
| H36 | Ship on collision track with bridge/lock | A. Simulation testing of autonomous ship passing through locks under various environmental and loading conditions B. Testing of situation awareness system when various lighting signals are provided from locks in virtual environment C. Sea trials for autonomous ship going through locks/bridges D. Testing of ship response when conflicting signals (e.g. the bridge is closed but the light is green) are provided in virtual environment | 1. Ship can effectively avoid X% of contacts in simulated environment (TS A). 2. Ship can effectively and safely recognise X% of signals provided by locks in virtual environment (TS B). 3. Ship can safely pass from locks/under bridge during sea trials (TS C). 4. Ship can recognise and report conflicting signals (TS D). |

This is the main advantage of this approach compared to the classical HAZID methods, which are usually based on what-if process and simple brainstorming sessions. The proposed steps can lead to the semi-automation of the HAZID process and development of corresponding software tools to facilitate the more effective HAZID process implementation.

During the process, it was found that the experts rankings can exhibit high variance, which resulted in the high rankings uncertainty. This uncertainty was accounted for evaluating the hazardous scenarios and defining their criticality. This is in line with the risk definition as impact of uncertainty on the outcome.³³ Future studies can be benefitted by including statistical data from the semi-automated ships, where full or partial automation is already in place. This would allow for the gradual accumulation of relevant data, thus rendering the analysis results more effective. Employing weights in the individual experts rankings (typically affected by each expert's experience) will not result in the rankings uncertainty reduction, as the uncertainty is already high.

The HAZID workshops were implemented online due to the COVID-19 restrictions. This contributed to a number of challenges, as it was not straight-forward to establish a functional discussion protocol. Slight communication gap issues were identified and resolved, which influenced the process of updating the hazard list, the ranking process and review process or risk control measures, leading to some experts not ranking some hazards or not sufficiently realising their context. It can be argued that the use of a structured approach, the incorporation of previous analyses, the distribution of the material in advance, the thorough discussions on the design and use of the rankings uncertainty were implemented as counter-measures to mitigate the communication gap to the extent possible. Yet, some residual risk not appropriately addressed is expected due to the online procedures. As a recommendation for future online application of the process, the facilitator could consider the distribution of relevant material in advance, breaking down the online session in a number of smaller sessions, starting the workshops discussion with the scenarios that he/she would consider as critical, dedicating more time to the discussion with respect to the rankings and allocating sufficient time to clarify ambiguities with respect to the initial design. It is also recommended to include a diverse group of experts from safety, security, cybersecurity disciplines as well representing variety of stakeholders (researchers, authorities, operator, original equipment manufacturers).

Compared to other safety methods, it is commented that the process is not competitive to the STPA, FMEA, FTA, CASA,⁶³ etc. but rather complimentary. Based on the followed approach, the critical hazards were identified. At a subsequent phase, STPA can be used for identifying the relevant Unsafe Control

Actions and their causal factors for these critical hazards. The causes identified in this study can be re-employed. Similarly, the proposed approach can highlight the critical hazards, thus facilitating their further analysis by employing other safety methods, such as FTA, ETA and FMEA. A dedicated cybersecurity risk assessment is also required to reduce uncertainty, as for instance reported in Bolbot et al.⁹ or in BV⁶⁴ guidance.

Due to the limitations of the employed HAZID process, the identified testing scenarios are generic, hence they need to be developed further into specific test cases by adding more specific details on test acceptance criteria. To resolve this issue, other methods need to be employed. In addition, more information is required to specify coverage criteria during the testing procedures. However, the advantage of employing the proposed HAZID process is that these high-level testing scenarios can be identified early during the autonomous ship system design process guiding the process of designing test scenarios and increasing the project slack.

Further development of the proposed risk analysis process could focus on its automation and standardisation which would allow comparison of various results of risk assessment. The presented process was developed for the case study of the IWW autonomous ships; however, it can be applied to other ships including Short Sea Shipping and ocean-going ships. In these cases, the customisation of the relevant acceptance criteria is required.

Conclusions

In this study, a novel hybrid, semi-structured hazard identification (HAZID) process for the risk assessment of autonomous ships that employs operational and functional hierarchical categorisations was presented. The process integrates safety, security and cybersecurity analyses at the initial design stage of the autonomous ships. The process was applied for the risk assessment, identification of risk control measures and the development of testing scenarios for the preliminary design of the theoretical unmanned IWW ship.

The main findings of this study are as follows:

- The proposed semi-structured HAZID process supported the identification of relevant hazardous scenarios in a systematic way by incorporation of ship functions and operational phases, whilst comprehensively considering hazards due to safety, security and cybersecurity issues.
- The process supported the ranking of the scenarios and identification of the critical ones by considering uncertainty.
- Effective communication is crucial for the robust HAZID process application.
- More than 80 hazardous scenarios were identified for the investigated IWW autonomous ship.

- A number of hazards and consequences are similar for the manned and unmanned IWW ships, yet their causes are different.
- The reputational and third-parties safety risks were highlighted as the one with the highest severity for the IWW ship.
- The contribution of safety related causes was found of greater impact compared to the cybersecurity and security related causes, but the contribution of cyber security or security causes should not be ignored.
- Based on the risk assessment results, it can be anticipated that increased automation level on small ships can proceed faster due to reduced risks compared to large ships. However, special attention should be paid to navigational risk.
- Uncertainty during the rankings was found considerable, especially for the frequency ranking, due to the lack of pertinent statistical data and expertise in the novel technologies that have been under development.
- The scenarios related to navigation functions were found to be critical for the investigated IWW ship due to high RI index value and the associated uncertainty.
- Due to the high uncertainty in the frequency ranking, the mitigation measures can be considered as more effective to confine the risk. This does not mean that the preventative measure should be ignored.
- It was estimated that the cost of the required measures is a fraction of the cost of the ship; however more detailed analyses are required to verify these cost results.

The proposed HAZID and risk assessment process can also be applied to other autonomous and remotely controlled ships for the identification of risks and development of relevant safeguards. A future research could focus on the automation and standardisation of the risk assessment approach across the maritime community.

Acknowledgements

The authors kindly acknowledge the comments and input with respect to requirements provided from Kongsberg Maritime. The authors affiliated with the MSRC greatly acknowledge the funding from DNV AS and RCCL for the MSRC establishment and operation. The opinions expressed herein are those of the authors and should not be construed to reflect the views of DNV AS, RCCL, Bureau Veritas, DVW, SINTEF, Kongsberg Maritime, Zulu associates or the acknowledged individuals and their associated organisations.

Declaration of conflicting interests

The author(s) declared no potential conflicts of interest with respect to the research, authorship, and/or publication of this article.

Funding

The author(s) disclosed receipt of the following financial support for the research, authorship, and/or

publication of this article: This study was carried out in the framework of the AUTOSHIP project, which is funded by the European Union's Horizon 2020 research and innovation programme under grant agreement No. 815012.

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Appendix A

Abbreviation and notation

| Abbreviation | Definition |
|--------------|-------------------------------------|
| BV | Bureau veritas |
| FI | Frequency index |
| FSA | Formal safety assessment |
| HAZID | Hazard identification |
| IMO | International maritime organisation |
| ISO | International standard organisation |
| MASS | Maritime autonomous surface ships |
| RI | Risk index |
| SI | Severity index |
| STPA | System-theoretic process analysis |
| UL | Uncertainty level |

Appendix B

Detailed list of hazards

The detailed list of hazards identified through the proposed process is provided in Table A1.

Table A1. Hazard list.

| Operating phase | IWW use case hazards/inadvertent events/(guidewords) |
|---------------------|---|
| Mission planning | Selecting route with heavy traffic/(wrong output) Selecting route with bad weather conditions/ too shallow water/low visibility/ice in water/(wrong output) Selecting route with too low bridge/too narrow canals/ (wrong output/too little) Hackers stealing the intended path/route/(steal) Excessive load of ship metallic structure due to improper loading/ (wrong output/too much) Fuel/lubricants are not enough to accomplish the mission/(wrong output/too little) Wrong/No equipment health predictions resulting in improper management of systems maintenance/(wrong/no output) |
| Activities in ports | Terrorists taking hostage of the technical personnel and sailing/guarding themselves on the ship/(hostage) Ship getting unmoored/(untimely output) Damage to situation awareness equipment due to the interacting object, port cranes, etc.)/(wrong input) Loss of communication/(no output) Ship drifting away/(untimely output) Malware transferred to ship (and RCC) through port facilities/(transfer) Violating stability criteria during loading and offloading/(wrong output) |

(continued)

Continued

| Operating phase | IWW use case hazards/inadvertent events/(guidewords) |
|---|--|
| Arrival in ports/ departure from ports | <p>Malware transferred from ship (and RCC) to port facilities/(transfer)</p> <p>Loss of auxiliary power/(no output)</p> <p>Hooligans attacking the ship/(attack)</p> <p>Disturbances in the electric distribution systems/(wrong output)</p> <p>Loss of auxiliary power due to shore connection issues/(no output)</p> <p>Loss of main power/(no output)</p> |
| Transit | <p>Control loss over propulsion/thrust function/(conflicting output)</p> <p>Total loss of auxiliary power/(no output)</p> <p>Disturbances in the electric distribution systems/(wrong output)</p> <p>Control loss over steering equipment/(conflicting output)</p> <p>Ship position unstable during approaching the harbour/(conflicting output)</p> <p>Ship transmitting information to wrong actors/(get control over)</p> <p>Lower propulsion power/or slower propulsion power is provided than required resulting in loss of manoeuvrability/(wrong untimely output)</p> <p>Leaving with irrelevant personnel, for example, port, pilots, technicians onboard/(wrong output)</p> <p>Ship stuck in port/(no output)</p> <p>No route selection/Not starting from the quay/port/lock/(no output)</p> <p>Other ship not activating its AIS/lighting system/communication system/(no output)</p> <p>Ship on collision track with other ships in canal/(wrong output/too much)</p> <p>The surrounding situation is not properly (wrongly or not) determined, for example, Objects are not detected and recognised (small objects, navigation marks, ships, ship lights, floating objects, depth, recreation crafts, people) weather is not properly conceived/(wrong/no output)</p> <p>Ship on collision track with bridge/lock (wrong output/ too much)</p> <p>Ship losing communication with the RCC/(no output)</p> <p>Control loss over propulsion/thrust function (Thruster/propeller not starting or stopping during operation)/(no/untimely/conflicting output)</p> <p>Control loss of main power/(no/untimely/conflicting output)</p> <p>Ship can be on collision track with floating/submerged objects, for example, submerged car, submarine, bike/plastic/(wrong output/too much)</p> <p>Loss of communication with other ships/(no output)</p> <p>Loss of auxiliary power/(no output)</p> <p>Disturbances in the electric distribution systems to essential consumers (thrusters, main engine auxiliary systems, etc.)/(wrong/no output)</p> <p>Control loss over steering equipment/(no output)</p> <p>Violating stability criteria during travel/(wrong output)</p> <p>Ship transmitting erroneous information to the other ships endangering the safety of navigation/(get control over)</p> <p>Ship unable to go through lock/under bridge/(wrong output)</p> <p>Ship blocking access to lock/bridge passage/(wrong output)</p> <p>Loss of communication with lock/bridge/(untimely function output)</p> <p>Ship navigating to other destination port, than desired due to piracy act/smuggler/(hijacking/stealing)</p> <p>Bridge is lowered while barge is passing/(conflicting output)</p> <p>Stealing images from the video cameras (any type of hackers)/(steal)</p> |
| Emergency | <p>Inadequate firefighting during fire/(no/wrong output)</p> <p>Remote control centre not taking over the operations in critical situation/(no output)</p> <p>Loss of control over emergency power (when needed)/(no output)</p> <p>Inadequate power generation during fire/flooding/(wrong/no output)</p> <p>Ship unable to depart from the quay during accident in port/lock/(no output)</p> <p>Excessive load of ship metallic structure due to contact/(wrong input)</p> <p>Excessive load of ship metallic structure due to fire/(wrong input)</p> <p>Excessive load of ship metallic structure due to collision/(wrong input)</p> <p>Excessive load of ship metallic structure due to grounding/(wrong input)</p> <p>Excessive load of ship metallic structure due to explosion/(wrong input)</p> <p>Water ingress is not identified/(no output)</p> <p>No Safe and Rescue operation/(no output)</p> |
| Maintenance and repairs | <p>Loss of damage stability control during flooding/(no output)</p> <p>Excessive corrosion of metallic structure/(wrong input)</p> <p>Not implementing maintenance of critical systems (propulsion, power, navigation), which are due to fail in the next voyage/(no input)</p> <p>Not implementing maintenance of electronic systems responsible for control of critical functions (propulsion, power, navigation)/(no input)</p> |
| Any mode | <p>Cyber-attack on ship systems (referencing to all the scenario related to cyberattacks on ship systems mentioned in the excel, below and above)/(not applicable)</p> |

(continued)

Continued

| Operating phase | IWW use case hazards/inadvertent events/(guidewords) |
|-----------------|--|
| | No safety monitoring/(no output) Fuel/lubricants leakage (inflammable medium leakage)/(wrong output) Trafficking drugs/weapons on the ship/(smuggling) Overheating of nearby equipment/surfaces/(wrong output (too much)) Flooding caused by ship systems/(conflicting control action) Hackers leaking critical ship voyage information/(steal) Arson (deliberate attempt from malicious insiders to put on fire)/(damage) Cyber terrorists attempting ignition by causing fuel leakage and overheating/(damage) Uncontrolled short circuits/(conflicting output) False firefighting equipment operation when is not required/(untimely output) Arcs in switchboards/(wrong output) Stealing the condition monitoring data/digital model through communication links (competitors)/(steal) Excessive oil emission to the canals/(wrong output (too much)) Stealing the condition monitoring data/digital twin model by boarding the ship (competitors)/(steal) Hackers destroying the ship certificates and critical information/(destroy) Hackers leaking the ship certificates and critical information/(steal) |